



**Frame Slider Instructions**  
**Ninja 400 18-20 No Cut Frame Sliders**  
**04-00927-02**

Remove left & right side bodywork.  
Both left and right bracket and slider are the same.

Left Side:

1. Remove left side engine stud. (There is a spacer that goes between the frame and the engine.
2. Install the longer spacer with the bracket with M10 x 130 x1.25 bolt. Don't Forget the left side oem steel spacer that goes between the frame and engine.
3. Loosely mount the left side bodywork and adjust the offset to the correct position.
4. Loosely mount the left frame slider as well.
5. When you have the offset in the right position remove the bodywork and torques down main engine stude to OEM torque specs.

Right Side:

1. Remove the right side engine stud.
2. Install the short spacer with bracket using M10x100x1.25 bolt.
3. Loosely mount the right side bodywork and adjust the bracket to the correct position.
4. Lossely mount the right side frame slider as well
5. When you have the bracket in the right position remove the bodywork and torques down main engine stude to OEM torque specs.

Both Left and Right side:

1. Reinstall left and right side bodywork accordingly.
2. Mount left and right siders using M10 x 40 x 1.5 with blue thread locker and towue down to 32 lbs.

Professional installation is recommended. Always use proper safety measures during the install of this product. Do not try to install this product without proper tools, recently calibrated torque wrench, correct torque specifications from factory service manual, safety goggles and gloves. The motorcycle must be in a fixed secure position before the install process begins. DO NOT remove both engine studs at the same time. PSR frame sliders are meant to help possibly minimize the damages in the event of a crash. PSR do not guarantee the frame sliders will protect your motorcycle from any extent of damage when the bike is dropped or crashed. Customers shall not assume no damages will happen when the frame sliders are installed. PSR is not responsible for any part of your motorcycle for any reason. Precisely measure location of cut and if in doubt at any point please call us before the install process has begun.